

## CAR FRAMES – DURA STEEL PIPING – SOUTH AFRICA

In September 1997, the company **Dura Steel Piping (DSP)** was applying **ZINGA** by means of dipping on frames for Opel, VW and Hyundai. First they decontaminated the surface (SA 2,5), after which they roughened it by using crystallized phosphating to obtain the required roughness of Rz 50-70 µm. To make sure that the correct layer thicknesses were achieved, they diluted ZINGA by adding 7% (weight by weight) Zingasolv until **ZINGA** had a viscosity of 18-20 sec (Ford Cup 4).



System:

ZINGA

1 x 60 µm DFT