

DEPARTEMENT DES TRANSPORTS DE MISSISSIPPI PONT BILOXI – ETATS UNIS

En Novembre 2002 les parties en acier du Pont Bascule Back Bay sur le Mississippi à Biloxi, ont été protégées au **ZINGA**.

Pour la rénovation de ce pont le **Département des Transports du Mississippi (MDOT)** a choisi le **ZINGA**, en tenant compte d'un rapport sur la protection anticorrosion de l'Armée Américaine



Biloxi, Back Bay Pont
Bascule (MDOT US 1-110)



Corrosion Prevention & Control Update

A Bulletin Dedicated to the
Establishment and Operation of an Aggressive Corrosion Prevention Control Program

In 1995, Battelle Corporation scientists updated a joint Battelle - National Institute of Standards 1978 report entitled "Economic Effects of Metallic Corrosion in the United States". In that update, it was estimated that corrosion of metal costs the United States economy almost \$300 billion per year. It was also suggested that one-third of these costs could be reduced by broader application of corrosion resistant materials and the application of best corrosion-related technical practices. The bottom line conclusion based on the current contract efforts and a decade of corrosion specific research and testing, is that the United States Army can save over 30% of its current corrosion related annual costs. This can be accomplished through continued aggressive implementation of recently adopted Army Material Commands (AMC) corrosion prevention control practices and application of commercially available corrosion protection technologies.

Extracted from the Fielded Fleet Corrosion Control Program Report, 1997

The purpose of the Corrosion Prevention & Control Update is to make important product information available to you about the approved

commercial sources referred to in the referenced study. The data provides information about commercial vendors, which are approved and available for providing information and products. The vendor information, here in, is provided in alphabetical order, with no preference given or inferred. Each company participated in the Fielded Fleet Corrosion Control Program and was chosen as an approved vendor for corrosion products and applications.

Commercial Vendor List

- **Carwell Products Inc.**
275 cooper Avenue, Suite 105
Tonawanda, NY 14150
(716) 877-2363 or 1-800-856-6798
Fax: (716) 877-2364
POC: Barry O'Halloram/ Bill Balcom
Bill@carwell.com
- **Sulzer Metco**
1101 Prospect Avenue
Westbury, NY 11590-0201
(516) 338-2303
Fax: (516) 338-2134
POC: Peter Foy/Patty Cook
- **Tafa** - Midwest Thermal Spray
2013 Marie Street
Westland, MI 48185
(313) 729-2990
Fax: (313) 729-2992
POC: Thomas Gross/Michael Poe

Vendor List Continued.

- **Zingametal**
Industriepark VENECO
Rozenstraat, Belgium
09 385.68.81
Fax: 09 385.58.69
POC: Piet Van Riet

Vendor Products/Applications **Carwell Products, Inc.**

Corrosion Inhibitor Spray (NSN 8030-01-389-1413) - This product has been approved for the inside of doors and wheel wells of trucks. Over spray of this product does not affect the infrared reflectance. Overall product performance was well above 30% in corrosion protection. Additionally, the movement of corroded hinges and rusted moving parts was restored to full operational condition with application of this product.

Sulzer Metco

Metallizing Spray System, Flame Sprayed Zinc/Arc Sprayed Zinc - The performance of metallized spray proved to be well above 30% improvement in performance as a corrosion resistant application. This product has been approved for use on the exterior of vehicles.

Tafa

Metallizing Spray System, Arc Sprayed Zinc - The performance of metallized spray proved to be well above 30% improvement in performance as a corrosion resistant application. This product has been

approved for use on the exterior of vehicles.

Zingametal
Zinc Rich Coating - The performance of this zinc rich coating also proved to be well above the 30% improvement in corrosion protection. This product has been approved for use on the exterior of vehicles.

Pa

Points of Contact


United States

Mr. Donald Tapscott
Materials Modification Inc
2929 Eskridge Road
Eskridge Centre, Merrifield
Laboratory/Suite P1
Fairfax VA 22031
(703) 560-1370 Ext. 12
Fax: (703) 560-1372

IMMC

Ms. Mary Grzenkowitz or
Mr. Gene Tufel
USATACOM
ATTN: AMSTA-IM-HHH
Warren, MI 48397-5000
(810) 574-8496/8900
DSN 786-8496/8900
Fax: (810) 574-7510

La "Communication Prévention et Contrôle de Corrosion", établie en 1997, décrit la recherche de l'Armée Américaine afin de diminuer le coût de la protection contre la corrosion, de 30%. Une liste des fournisseurs approuvés est incluse, parmi lesquels figure Zingametal. Cette approbation est basée sur des tests exécutés en 1995 par l'Armée Américaine Département Véhicules (US Army Tank Automotive Command TACOM) à Hawaii. De très nombreux produits anti-corrosion ont fait l'objet de ces tests et le ZINGA a été sélectionné parmi un très petit nombre répondant aux critères (sans concurrence directe).



NEWS RELEASE
SOUTH MISSISSIPPI CONGRESSMAN
Gene Taylor
5th Congressional District

Press Contact: Amy P. Gregory • 601-864-7670 • FAX: 601-864-3099
 2424 14th Street, Gullport, MS 39501

For Immediate Release
 Thursday, Dec. 23, 1999

Taylor announces \$500,000 award for I-110 bridge

U.S. Rep. Gene Taylor announced today that the U.S. Department of Transportation (DOT) has approved \$500,000 for a recoating project for the I-110 bridge at d'Iberville. The Mississippi Department of Transportation (MDOT) had requested federal funds for the testing and evaluation of a system for recoating steel bridges.

Taylor said, "This could be an important step in reducing the costs and maintenance associated with repainting bridges with a steel superstructure. The d'Iberville bridge on I-110 is a 500 foot bascule bridge. The steel is currently protected with a coating, but repainting is necessary."

MDOT wants to reduce costs by using a system of surface preparation and recoating developed by Total Rust and Corrosion, Inc. The TBI system includes a zinc rich coating called "Zinga." The system was originally developed for use in the naval and maritime industry.

Taylor said the project will result in bridges with significantly lower rehabilitation costs and will add to the expected life of bridges. He added, "It is important that this recoating process will also have less impact on our environment."

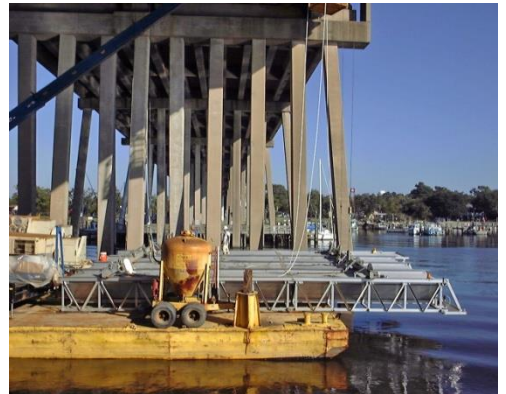
The DOT agency approving the project is the Federal Highway Administration



Dans ce communiqué du **23/12/99**, Mr. Gene Taylor, faisant parti du Congrès, a annoncé **le recouvrement du pont avec le ZINGA**. Ce pont à bascule est le premier, parmi plusieurs dans son genre sur le Mississippi, qui sera recouvert de ZINGA: le début d'un projet énorme aux Etats Unis !

L'application a été effectuée à l'entière satisfaction en **Novembre 2002** en présence de Zingametall et du bureau de contrôle SGS Axa-Med.

AVANT L'APPLICATION



Système:

ZINGA

2 x 75 µm EFS
(ou 2 x 3 mills)

Ci-dessous veuillez trouver rapport CAB rédigé le **15 Novembre 2007**, soit **5 ans après les travaux**.

CAB

COATING ADVIESBUREAU BVBA
Coating Consulting Office
 'T HOGE 11, B - 8200 BRUGGE (BELGIUM)

ASSESSMENT REPORT

SUBJECT : Back Bay Bridge - Assessment
SITE : Back Bay Bridge Biloxi,
 Louisiana, USA

INSPECTION DATE : 5/11/2007

1. SPECIFICATIONS

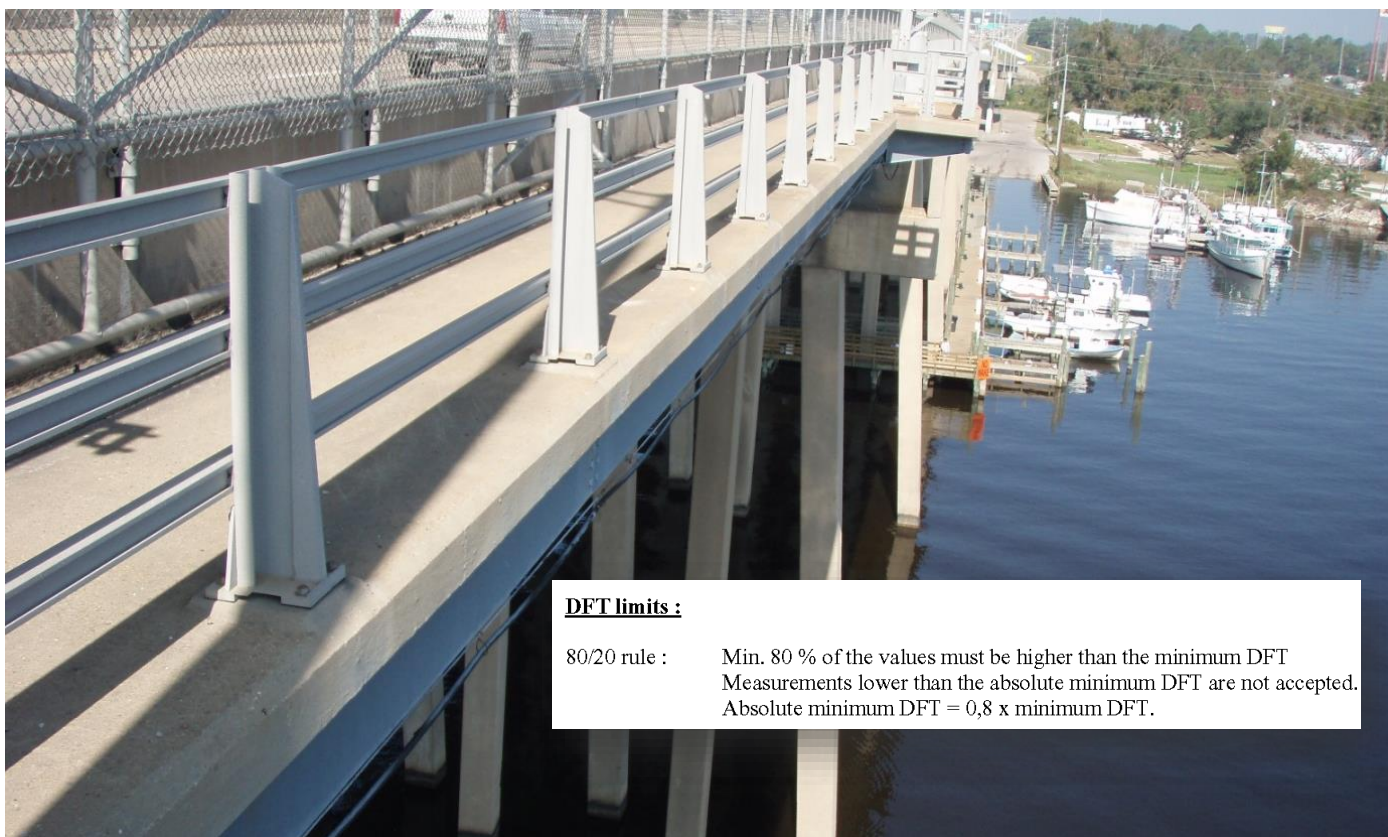
1.1. Object description

Back Bay Bridge – Northern approach (section 4) of the I-110 bridge in Biloxi, MS.
 Estimated surface coated: 25.000 ft² (2.322,98m²)

1.2. System specifications

Surface preparation :

Shop :
 Yard : SSPC – Roughness : Rz 2 to 3 mil



DFT limits :

80/20 rule : Min. 80 % of the values must be higher than the minimum DFT
 Measurements lower than the absolute minimum DFT are not accepted.
 Absolute minimum DFT = 0,8 x minimum DFT.

3. CONCLUSION

The coating works executed on the Biloxi bridge in 2002 remain in a very good condition.

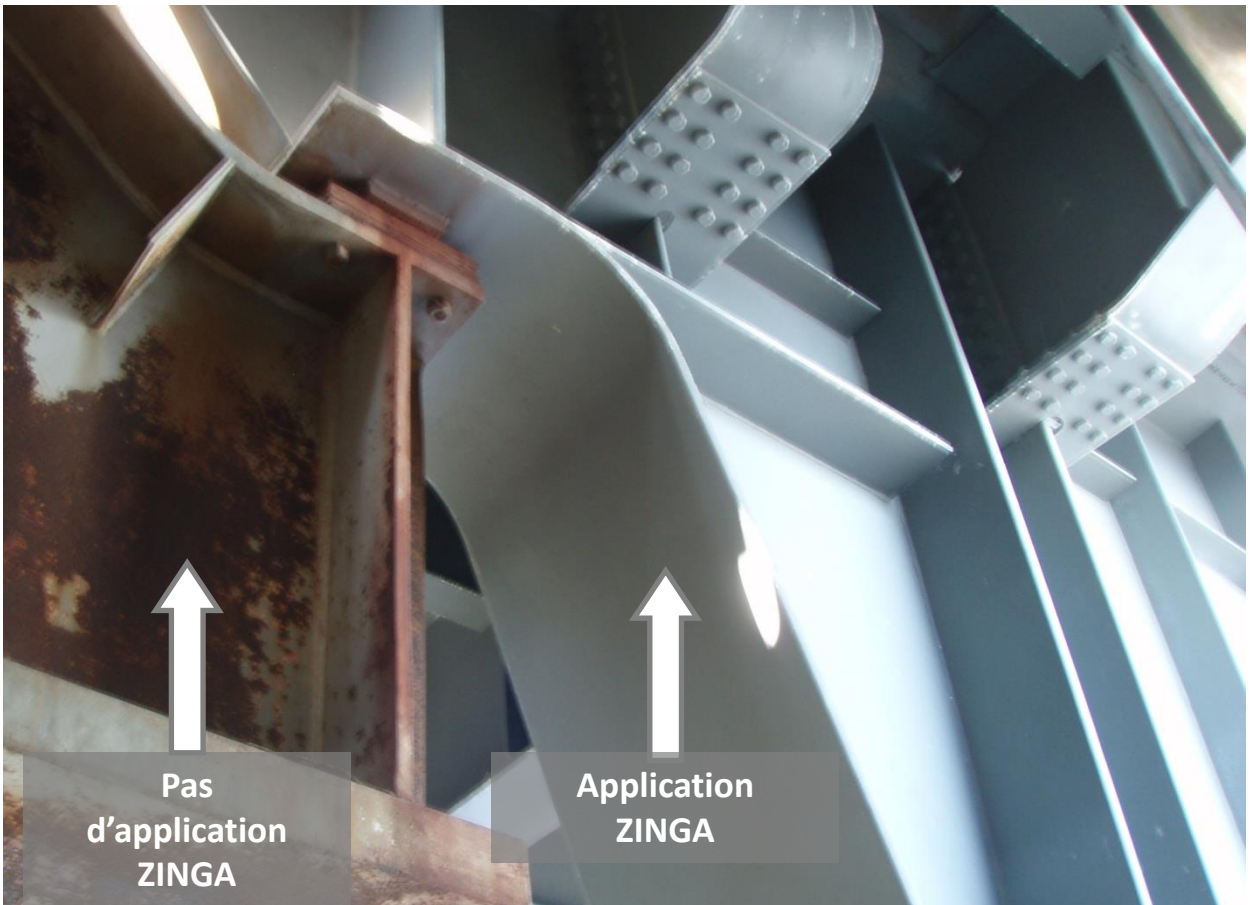
So far no beginning of corrosion was stated.

No accumulation of zinc salts was seen and the surfaces were equally dull grey.

Pigeons are living on the bridge parts but no destructive influence was stated due to this aggression.

Les travaux de peinture de 2002 demeurent en très bon état. Aucune trace de rouille à signaler. Pas d'accumulation de sels de zinc et la surface entière est d'un même gris uni non brillant. Les déjections de pigeons n'ont pas causés de dommages.

Ci-dessous des photos prises pendant l'inspection **du 15 Novembre 2007.**



Pas
d'application
ZINGA

Application
ZINGA